SIEMENS

Data sheet 6AG1315-6FF04-2AB0



Figure similar

spare part SIPLUS S7-300 CPU 315F-2DP based on 6ES7315-6FF04-0AB0 with conformal coating, -25…+60 °C, fail-safe module with MPI integrated power supply 24 V DC, work memory 384 KB, 40 mm width, 2nd interface DP master/ device Micro Memory Card required

General information	
Product type designation	CPU 315F-2 DP
based on	6ES7315-6FF04-0AB0
Product function	
● Isochronous mode	Yes
Engineering with	
● Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.2 + SP1 or higher with HSP 218 + Distributed Safety
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
● Mains/voltage failure stored energy time	5 ms
● Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	3.5 A
I^2t	1 $A^2 \cdot s$
Power loss	
Power loss, typ.	4.5 W
Storage	
Work memory	
● integrated	384 kbyte
● expandable	No
Load memory	
● Plug-in (MMC)	Yes
● Plug-in (MMC), max.	8 Mbyte
● Data management on MMC (after last programming), min.	10 a
Backup	
● present	Yes; Guaranteed by MMC (maintenance-free)
● without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 µs
for word operations, typ.	0.09 µs

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for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.45 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
● Number, max.	1 024; Number range: 1 to 16000
● Size, max.	64 kbyte
FB	
● Number, max.	1 024; Number range: 0 to 7999
● Size, max.	64 kbyte
FC	
● Number, max.	1 024; Number range: 0 to 7999
● Size, max.	64 kbyte
OB	
● Number, max.	see instruction list
● Size, max.	64 kbyte
● Number of free cycle OBs	1; OB 1
● Number of time alarm OBs	1; OB 10
● Number of delay alarm OBs	2; OB 20, 21
● Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
● Number of process alarm OBs	1; OB 40
● Number of DPV1 alarm OBs	3; OB 55, 56, 57
● Number of isochronous mode OBs	1; OB 61
● Number of startup OBs	1; OB 100
● Number of asynchronous error OBs	5; OB 80, 82, 85, 86, 87
● Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
● per priority class	16
● additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
● Number	256
Retentivity	
— can be set	Yes
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
● present	Yes
● Type	SFB
● Number	Unlimited (limited only by RAM capacity)
S7 timer	
● Number	256
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
● present	Yes
● Type	SFB
● Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte
Flag	
● Size, max.	2 048 byte

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● Retentivity available	Yes; MB 0 to MB 2 047
● Retentivity preset	MB 0 to MB 15
● Number of clock memories	8; 1 memory byte
Data blocks	
● Retentivity adjustable	Yes; via non-retain property on DB
● Retentivity preset	Yes
Local data	
● per priority class, max.	32 kbyte; Max. 2 KB per block
Address area	
I/O address area	
● Inputs	2 048 byte
● Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
● Inputs	2 048 byte
● Outputs	2 048 byte
● Inputs, adjustable	2 048 byte
● Outputs, adjustable	2 048 byte
● Inputs, default	384 byte
● Outputs, default	384 byte
Subprocess images	
● Number of subprocess images, max.	1
Digital channels	
● Inputs	16 384
— of which central	1 024
● Outputs	16 384
— of which central	1 024
Analog channels	
● Inputs	1 024
— of which central	256
● Outputs	1 024
— of which central	256
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
● integrated	1
● via CP	4
Number of operable FMs and CPs (recommended)	
● FM	8
● CP, PtP	8
● CP, LAN	10
Rack	
● Racks, max.	4
● Modules per rack, max.	8
Time of day	
Clock	
● Hardware clock (real-time)	Yes
● retentive and synchronizable	Yes
● Backup time	6 wk; At 40 °C ambient temperature
● Deviation per day, max.	10 s; Typ.: 2 s
● Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
● Behavior of the clock following expiry of backup period	the clock continues at the time of day it had when power was switched off
Operating hours counter	
● Number	1
● Number/Number range	0
● Range of values	0 to 2^31 hours (when using SFC 101)
● Granularity	1 h

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● retentive	Yes; Must be restarted at each restart
Clock synchronization	
● supported	Yes
● to MPI, master	Yes
● on MPI, device	Yes
● to DP, master	Yes; With DP slave only slave clock
● on DP, device	Yes
● in AS, master	Yes
● in AS, device	No
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Interfaces	
Number of PROFINET interfaces	0
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	No
Interface types	
● RS 485	Yes
● Output current of the interface, max.	200 mA
Protocols	
● MPI	Yes
● PROFIBUS DP master	No
● PROFIBUS DP device	No
● Point-to-point connection	No
MPI	
● Transmission rate, max.	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
2. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
● RS 485	Yes
● Output current of the interface, max.	200 mA
Protocols	
● MPI	No
● PROFIBUS DP master	Yes
● PROFIBUS DP device	Yes
● Point-to-point connection	No
PROFIBUS DP master	
● Transmission rate, max.	12 Mbit/s
● max. number of DP devices	124; Per station
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only

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— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61
— SYNC/FREEZE	Yes
— activation/deactivation of DP devices	Yes
— max. number of DP devices that can be activated/deactivated at the same time	8
— DPV1	Yes
Address area	
— Inputs, max.	2 048 byte
— Outputs, max.	2 048 byte
User data per DP device	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP device	
● GSD file	The latest GSD file is available at: https://www.plcbin.com/?s=6AG1315-6FF04-2AB0
● Transmission rate, max.	12 Mbit/s
● automatic baud rate search	Yes; only with passive interface
● Address area, max.	32
● User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes; Only server, configured on one side
— S7 communication, as client	No
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
PROFIsafe	Yes
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
● supported	Yes
● Number of GD loops, max.	8
● Number of GD packets, max.	8
● Number of GD packets, transmitter, max.	8
● Number of GD packets, receiver, max.	8
● Size of GD packets, max.	22 byte
● Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
● supported	Yes
● User data per job, max.	76 byte
● User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
● supported	Yes
● as server	Yes
● as client	Yes; Via CP and loadable FB
● User data per job, max.	180 byte; With PUT/GET
● User data per job (of which consistent), max.	240 byte; as server

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S5 compatible communication	
● supported	Yes; via CP and loadable FC
Number of connections	
● overall	16
● usable for PG communication	15
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	15
● usable for OP communication	15
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	15
● usable for S7 basic communication	12
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	12
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
● Status/control variable	Yes
● Variables	Inputs, outputs, memory bits, DB, times, counters
● Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
● Forcing	Yes
● Forcing, variables	Inputs, outputs
● Number of variables, max.	10
Diagnostic buffer	
● present	Yes
● Number of entries, max.	500
— can be set	No
— of which powerfail-proof	100; Only the last 100 entries are retained
● Number of entries readable in RUN, max.	
— can be set	Yes; From 10 to 499
— preset	10
Service data	
● Can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
● ATEX	Yes
Railway application	
● EN 50155	No
Ambient conditions	
Ambient temperature during operation	
● min.	-25 °C
● max.	60 °C

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Ambient temperature during storage/transportation	
● min.	-40 °C
● max.	70 °C
Altitude during operation relating to sea level	
● Installation altitude above sea level, max.	2 000 m
● Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)
Relative humidity	
● With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Configuration	
Configuration software	
● STEP 7	Yes; V5.2 SP1 or higher with HW update
Programming	
● Command set	see instruction list
● Nesting levels	8
● System functions (SFC)	see instruction list
● System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
● User program protection/password protection	Yes
● Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	290 g
Classifications	

	Version	Classification
eClass	16	27-24-22-07

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eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval



Manufacturer Declaration



China RoHS

TUEV



General Product Approval	EMV	For use in hazardous locations			
					CCC-Ex

Functional Saftey	Test Certificates
TUEV	TUEV

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